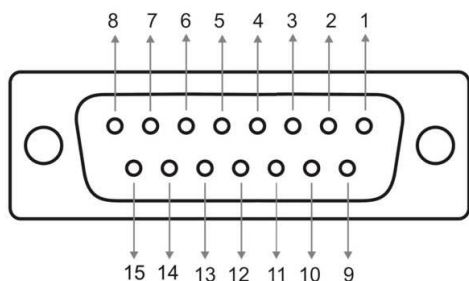
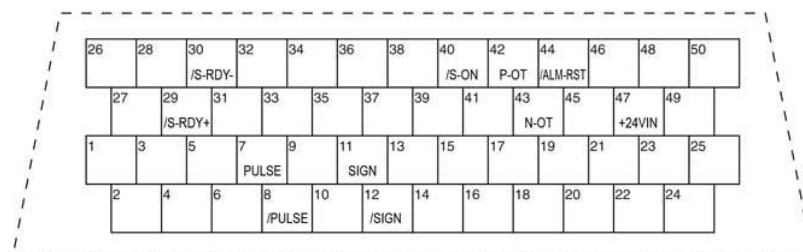


Connection between RadonixPC+ and YASKAWA-SGDM



RadonixPC+ (DB15F)



SGDM (50 Pins)

RadonixPC+ Pin	Description	SGDM Pin
1	VCC +24 V	47
2	Direction -	12
3	Direction +	11
4	Pulse -	8
5	Pulse +	7
6	Servo On	40
7	Ready	29
8	Encoder Zero	
9	Alarm Reset	44
10	Ground	
11	Ground	
12	Ground	
13	Ground	42
14	Ground	43
15	Ground	30